## Section I: LAER/BACT Determination for Application No. 272587

## **Basic Equipment or Process: Spray Booth**

1. Basic Equipment

1a. Manufacturer: Tellkamp Systems 1b. Type: Dry Filter

1c. Model: Not Applicable 1d. Style: 3-Bench Top and 1-Open Faced Floor

Type

1e. <u>Types(s) of Parts Coated</u> 1f. <u>Types of Coating/Adhesive/Solvent Used</u>

Shock and Noise Damping Systems Adhesive Bonding Primers Rubber-to-Metal

Bonding

1g. <u>Applicable AQMD Regulation XI Rules</u> 1h. <u>Cost</u>

Rule 1124 – Aerospace Assembly and

Component Manufacturing Operations

Not Known

Source of Cost Data:

2. Basic Equipment Rating/Size – Particulate Equipment

2a. <u>Size/Dimension/Capacity</u> 2b. <u>Blowers</u>

3-Bench Type Spray Booths each at 3'-10" W. x 1-40 H.P venting all booths

5'-6" L. x 6'-0" H

1-Floor Type Spray Booth at 7'-2" W. x 8'-0" L.

x 7'-2" H.

2c. Total Flow Rate: 6000 2d. Filters

3-Booths with 4-20" x 20" Filters each

1-Booth with 12-20" x 20" Filters each

2e. Normal Operating Condition

8 hr/day, 5 day/wk

3. Company Information

3a. Name: Barry Controls 3b. Address: 4510 VanOwen St.

City: Burbank

State: CA

Zip: 91505

3c. Contact Person: Rex Fisher 3d. Phone No.: (818) 843-1000

4. Permit Information

4a. Agency 4b. Agency Contact Person

South Coast AQMD Bill Milner

4c. Phone No: (909) 396-2553 4d. Permit to Construct Information

P/C No.: 272587

Issuance Date: 12/17/92

4e. Start-Up Date: 1993 4f. Permit to Operate Information

P/O No. D93864

Issuance Date: 10/17/95

5. Emission Information	
5a. Permit Limit	5a2. BACT/LAER Determination
5a1. Permit Limit	The BACT/LAER determination for this application is a thermal oxidizer.
VOC: 400 lb/month	

## **5b.** Control Technology

**5b1.** Manufacturer/Supplier

Tellkamp Systems

15520 Cornet Avenue

Santa Fe Springs, CA 90670

(562) 802-1621

**5b2.** Description: Name of Control(s):

Thermal oxidizers operate on the basis that high temperature, proper residence time, and thorough mixing of the VOC laden air stream will thermally convert VOCs into carbon dioxide and water vapor. The regenerative variety takes advantage of the retention of heat by ceramic media in a multiple bed scheme. This system is preheated by natural gas to attain temperatures in excess of 1450 degrees Fahrenheit. Temperatures are sustained by the latent heat of combustion of the inlet VOCs. As the VOCs are destroyed in the first bed, hot combustion gases are routed to a second bed (or chamber) where heat is transferred to ceramic media contained therein. The airflow is alternated between the first chamber and the second chamber every few seconds, which acts to provide a heat recovery rate on the order of 95%. Because of the high heat recovery of such systems, operating costs are reduced because the inlet VOC stream supplies enough heat, when combusted, to sustain elevated temperatures. An hour "ramp time" (bed preheat time) is normally sufficient to achieve proper combustion temperature with the addition of VOCs at 25 ppm or more concentration. Destruction efficiencies are typically at least 97%.

**5b3.** Control Equipment Permit Application Data **5b4.** Waste Air Flow to Control Equipment

P/C No .: Not Applicable P/C Issuance Date:

P/O No.: Not Applicable

Actual VOC Loading: 851

Flow Rate: 6000

	1
P/O Issuance Date:	Inlet Blower: 1-40 H.P.
<b>5b5.</b> Warranty	<b>5b6.</b> Primary Pollutant
The manufacturer guarantees the performance of the regenerative thermal oxidizer for one year.	See the discussion on Primary Pollutants for P/C 273236 in Section I of the BACT Guidelines.
<b>5b7.</b> Secondary Pollutant	<b>5b8.</b> Space Requirement
See the discussion on Secondary Pollutants for P/C 273236 in Section I of the BACT Guidelines.	500 square feet
<b>5b9.</b> <u>Limitations</u>	<b>5b10.</b> <u>Location of Prior Demonstration &amp; Agency</u> Facility: Unknown Contact Person: Unknown Phone Number: Unknown Agency: Unknown
See the discussion on Limitations for P/C 273236 in Section I of the BACT Guidelines.	Address: Unknown Permit Number: Unknown Contact Person: Unknown
<b>5b11.</b> Operating History	
See the discussion on Limitations for P/C 273236 in Section I of the BACT Guidelines.	Date of Source Test: 7/2/95
<b>5b13.</b> Source Test Conditions/Performance Data	Capture Efficiency: 85.10% Destruction Efficiency: 97.00% Overall Efficiency: 82.50%
The performance test results shown in Item (5b12) were based on adhesive bonding primers having VOC contents of 754, 756, and 773 grams per liter.	
5c. Cost	5c2. Annual Operational/Maintenance Cost
5c1. Control Equipment Cost	\$25,930.00
Capital: \$175,000	Source of Cost Data:
Installation: Unknown	
Capital + Installation: Unknown	
Source of Cost Data:	
5d. Demonstration of Compliance	<b>5d2.</b> AQMD Staff Performing Field Evaluation
<b>5d1.</b> Date of Field Evaluation	Engineer's Name: Bill Milner
7/11/95	Inspector's Name:
5d3. Compliance Demonstration	5d4. <u>Variance</u>
See the discussions on Performance Tests and Performance Test Load in Items (5b12) and	No. of Variances: 0

(5b13)	Causes:
5d5. No. of Violations	5d6. Frequency of Maintenance
None	Weekly by Barry Controls
	Monthly by Tellkamp Systems
6. Comment	