1	BEFORE THE HEARING BOARD OF THE	
2	SOUTH COAST AIR QUALITY MANAGEMENT DISTRICT	
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4		Case No. 6260-1
5	In the Matter of	
6	EMD Specialty Materials, LLC	DECLARATION OF RICHARD CORRETTE TO STIPULATION TO
7	[Facility ID No. 194343],	PLACE PETITION FOR REGULAR VARIANCE ON CONSENT CALENDAR
8	Petitioner,	12 2004
9	v.	Hearing Date: August 13, 2024 Time: 9:30 am
10	SOUTH COAST AIR QUALITY	Place: South Coast Air Quality  Management District
11	MANAGEMENT DISTRICT.	21865 Copley Drive Diamond Bar, CA
12	Respondent.	Diamond Bar, Cr
13		]
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15	DECLARATION OF RICHARD CORRETTE	
16	I, Richard Corrette, declare and state;	
17	I am the Technical Director of P	etitioner EMD Specialty Materials, LLC ("EMD")
18	and have held that position for over thirty years. In my capacity as Technical Director I am	
19	personally knowledgeable of all aspects of EMD's production processes and procedures.	
20	2. The facts set forth herein are known by me to be true and correct and I could and	
21	would so testify under oath if called as a witness.	
22	3. At its facility located at 9433 Hy	yssop Drive, Rancho Cucamonga, CA 91730, EMD
23	manufactures specialty high performance laminate and prepreg materials for use in a wide variety	
24	printed circuit board applications. EMD operates two production lines, each of which contains a	
25	natural-gas fired drying oven which is integral to the impregnation process to cure the resin	
26	impregnated fiberglass substrate. The impregnation production lines cannot operate without the	
27	ovens.	
28	Each oven is equipped with six low-NOx burners. In connection with performing a	
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source test pursuant to the requirements of District Rule 1147, some potential anomalies related to the burner operations on product line one were noted, triggering additional inspection and evaluation. During these inspections and evaluations additional deformation of the burner cone and related parts, beyond what is typically expected due to normal use, were identified.

- 5. EMD attempted to make repairs to the burner, but the initial attempts were not successful. EMD has conferred with the burner manufacturer and has concluded that [the damaged burner cannot be repaired and must be replaced]. According to the burner manufacturer, the lead time for a new burner can be up to 10 months. The lead time for a new burner is not within EMD's control.
- 6. If EMD were required to shut down production line number one, the economic losses are estimated to be \$8,286,195 per year. Without the operation of production line number one there could be a complete reduction or elimination of products produced, which could lead to potential breeches of contracts and irreparable harm to client and consumer relationships. Current clients and consumers include the U.S. Department of Defense, the European Space Agency and other industrial facilities.
- 7. As soon as the burner anomalies were detected, EMD ceased operation of the production line with the defective burner. On July 9, 2024 EMD was granted an Interim Variance with specific operating conditions for the oven. EMD has complied with all required operating conditions set forth in the Interim Variance since it brought the oven back on line.
- 8. Since the Interim Variance was granted, EMD has diligently attempted to determine if the defective burner could be repaired or had to be replaced. These efforts included consultation with three burner combustion vendors during July to design and implement troubleshooting tests for the burner. Based on recommendations from the three burner combustion vendors, EMD is installing test ports and sight gauges to complete a more accurate and specific evaluation of what repairs are required. On July 25, 2024, EMD ordered the sight gauges and began installing the test ports. On August 3, 2024, EMD completed installation of fourteen test ports. Based on estimated shipping dates, EMD expects the sight gauges to be delivered and installed by August 26, 2024. Once the

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1	nstallation of the sight gauges is complete, tuning will take place to determine the effectiveness of		
2	the repairs. Tuning is estimated to begin on September 9, 2024. EMD will make a decision		
3	regarding repair or replacement as soon as possible and will comply with the required conditions in		
4	the Regular Variance based on that decision.		
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7	///		
8	I declare under the penalty of perjury under the laws of the State of California that the		
9	foregoing is true and correct and that this Declaration was executed the day of August, 2024		
10	at Rancho Cucamonga, California.		
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	EMD Specialty Materials, LLC - [Facility ID No. 194343]  Declaration of Richard Corrette to Stipulation to Place Matter on Consent Calendar		